

LOCAL CONTACT CLOSURE CONTROL

UP CONTACT

Moves motor **UP** until released.

DOWN CONTACT

Moves motor **DOWN** until released.

CALIBRATE

Hold for 3 seconds to calibrate all uncalibrated motors.

Hold for 7 seconds to recalibrate all motors.

During calibration, motors will cycle once to determine move times.

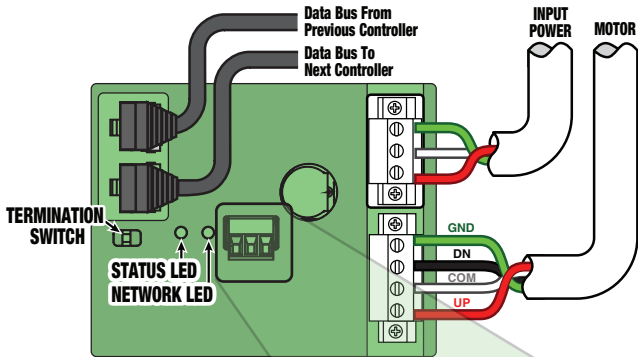
Motors must be calibrated before they can be operated by other devices on the network.

TERMINATION SWITCH

The **TERMINATION SWITCH** should be in the ON position if 1MC is at the end of the network bus, otherwise it should be OFF.

1MC - Single Motor Controller - C156.285 & C156.285SA

INSTRUCTIONS INSTALLATION & PROGRAMMING



NETWORK LED BLINKING PATTERNS

YELLOW LED ACTION:	INDICATES:
OFF	No connection to the device
SOLID	No other devices communicating on the network
BLINKING	<i>Communicating on network.</i> The blink pattern shows total number of devices on network. <i>A short blink = 1 device.</i> <i>A long blink = 10 devices</i>

